

EXPLODED VIEWS

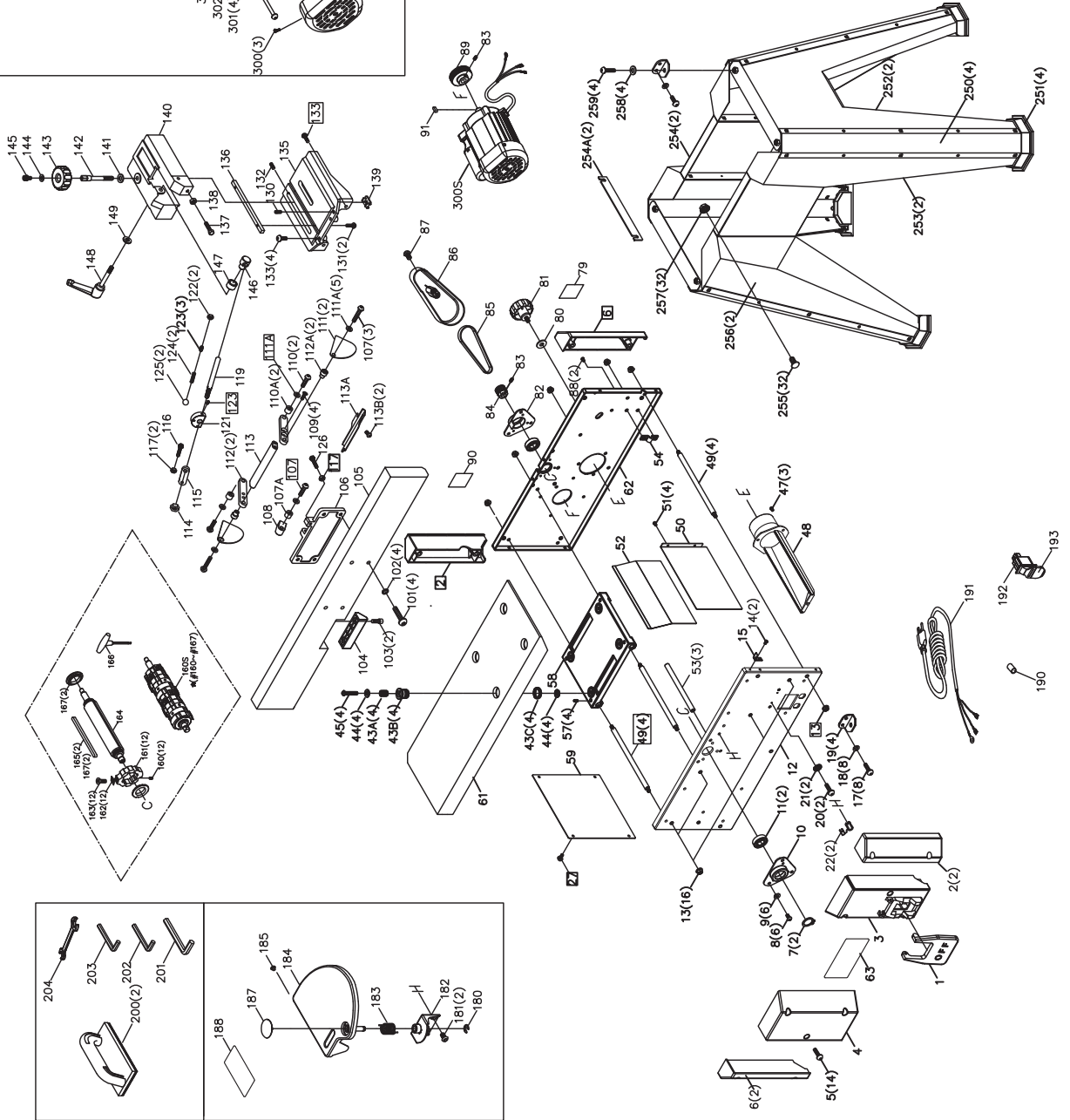
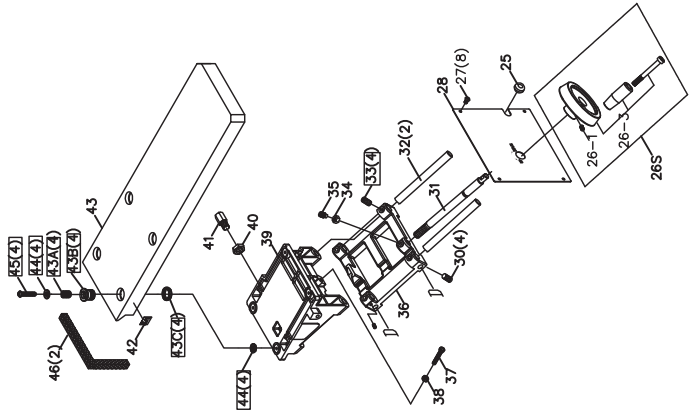
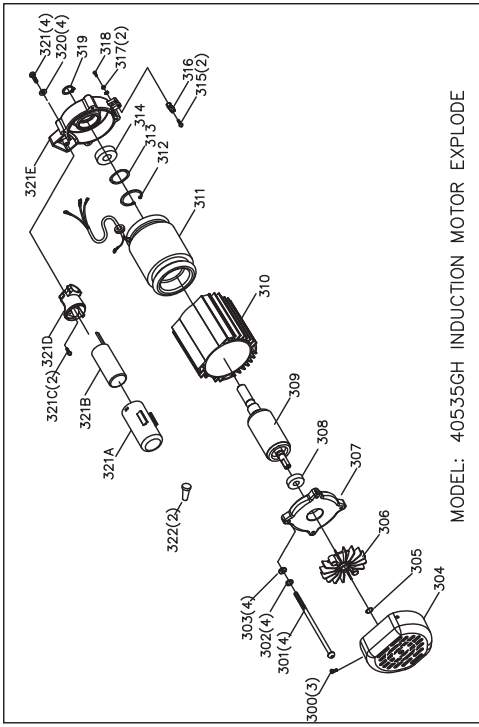
40535GH

SERIAL NO. _____

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VER. 10.13

ASSEMBLY DIAGRAM



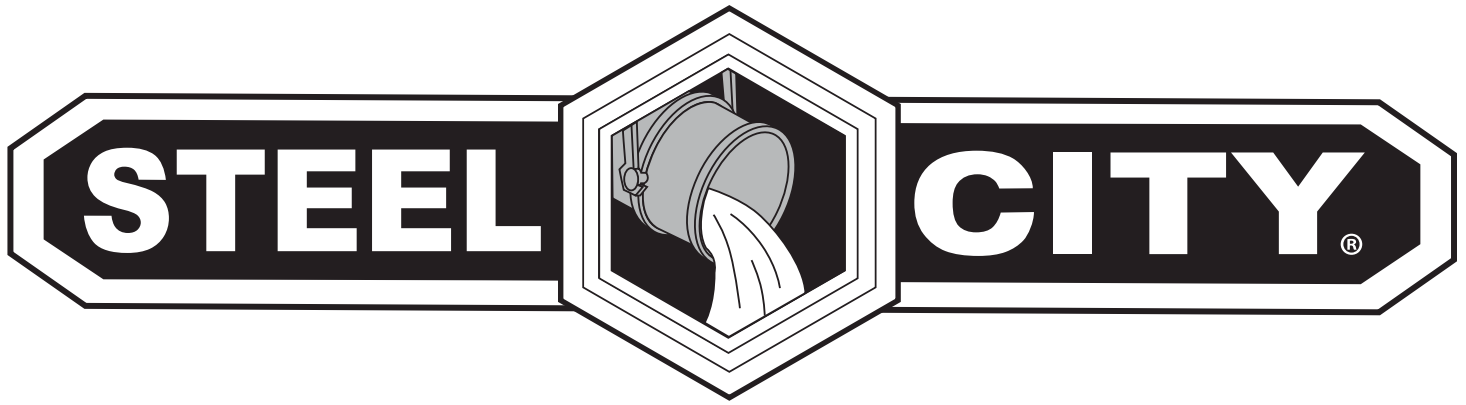
Parts List

Part #	Description	Qty.
1	SWITCH COVER SC10877	1
2	COVER (RIGHT) SC10940	2
3	FRONT COVER (RIGHT) SC10878	1
4	FRONT COVER (LEFT) SC10879	1
5	BUTTON HEAD SOCKET CAP SCREW M6*P1.0*20L SC10880	14
6	COVER (LEFT) SC10881	2
7	RING STW12 SC85306	2
8	SCR HEX SOC BUT HD M6*P1.0*12L SC80729	6
9	SPRING WASHER M6 OR90509	6
10	BEARING RETAINER SC10882	1
11	BALL BEARING 6201ZZ,10000RPM SC83013	2
12	FRONT FRAME SC10883	1
13	HEX FLANGE M6*P1.0 SC81120	16
14	SCR HEX SOC BUT HD M4*P0.7*10L SC80447	2
15	INDICATOR DEPTH SC10884	1
17	SCR HEX SOC BUT HD M6*P1.0*12L SC80729	8
18	SPRING WASHER M6 SC90509	8
19	FOOT SUPPORT SC10885	4
20	SCREW HEX HD M5*P0.8-10L SC80448	2
21	LOCKWASHER EXT M5 SC82128	2
22	HALO 6N3-4 OR74468	2
25	GROMMET KSS GM1410 SC10668	1
26S	HANDLE WHEEL ASSEMBLY	1
26-1	HEX SOC HD SET SCREW M6*P1.0*10L SC80453	1
26-3	HANDLE WHEEL KHC-00001 SC10689	1
27	SCR HEX SOC BUT HD M5*P0.8*6L SC80344	8
28	END COVER (RIGHT) SC10886	1
30	HEX SOC SET SCREW SC81444	4
31	ADJUSTING ROD SC10666	1
32	SHAFT SC10667	2
33	HEX SOC SET SCREW SC80453	4
34	HEX NUT OR90235	1
35	HEX SOC SET SCREW SC10665	1
36	BRACKET SC10664	1
37	HEX HEAD SCREW SC80345	1
38	HEX NUT OR90307	1
39	INFEED SUPPORT SC10887	1
40	HEX NUT M12*P1.75 SC80346	1
41	SHAFT SC10888	1
42	SCALE SC76064	1
43GS	TABLE(RIGHT) SC10889	1
43A	ADJUST SCREW SC10660	8
44	FLAT WASHER SC82130	8
45	BUTTON HD SCREW SC80347	8
46	GASKET SC10890	2
47	M5-P0.8-10mm SCR HEX SOC BUT HD M5*P0.8-10L SC80452	3
48	DUST CHUTE SC10891	1
49	TIE ROD SC10892	8
50	PLATE(R) SC10893	1

Part #	Description	Qty.
51	M5-P0.8-10mm SCR HEX SOC BUT HD M5*P1.0-10L SC80452	4
52	PLATE(L) SC10844	1
53	SHAFT SC10805	3
54	CORD CLAMP SC10662	1
57	HEX SOC HD SET SCREW M6*P1.0*8L SC80444	4
58	OUTFEED SUPPORT SC10643	1
59	END COVER (LEFT) SC10896	1
61GS	TABLE(LEFT) SC10897	1
62	REAR FRAME SC10898	1
63	LOGO LABEL SC76063	1
79	LABEL SC76102	1
80	FLAT WASHER M8 OR91499	1
81	LOCK KNOB M8*P1.25-18L SC10671	1
82	BEARING RETAINER SC10899	1
83	HEX SOC HD SET SCREW M5*P0.8-5L SC80348	2
84	CUTTERHEAD PULLEY SC10900	1
85	V BELT 160J5 SC10901	1
86	PULLEY COVER 98/KG SC10902	1
87	M6-P1.0*12 mm SCR HEX SOC BUT HD SC80729	1
88	SCR HEX SOC BUT HD M6*P1.0*12L SC80729	2
89	MOTOR PULLEY SC10903	1
90	PROD ID LABEL SC76083	1
91	KEY 5x5x30mm OR90219	1
101S	FENCE ASSEMBLY	1
101	SCREW HEX HD M8*P1.25-25L OR91806	4
102	SPRING WASHER M8 OR90248	4
105	FENCE SC10719	1
103	SOC HEAD CAP SCREW M5*P0.8-16L SC80464	2
104	SLIDE PLATE SC10718	1
106	SUPPORT PLATE SC10904	1
107	SCR HEX SOC BUT HD M6*P1.0-30L SC80456	3
107A	SPACER SC10692	1
108	COLLECTION BLOCK SC10693	1
109	PAN HEAD SCREW M5*P0.8-16L SC80349	4
110	BUTTON HEAD SOCKET CAP SCREW M6*P1.0*20L SC10905	2
110A	SPACER SC10906	2
111	COVER SC10907	2
111A	φ 6.5* φ 16-1.5FLAT WASHER SC10694	5
112	CONNECTION PLATE SC10698	2
112A	SPACER SC10908	2
113	CONNECTION ROD SC10909	1
113A	PLATE SC10910	1
113B	SCR HEX SOC BUT HD M5*P0.8-10L SC80452	2
114	HEX NUT M8*P1.25 SC90307	1
115	STOPPING PLATE SC10701	1
116	HEX HEAD SCREW M6*P1.0*35L OR91750	1
117	HEX NUT M6*P1.0 OR90235	2
119	SLIDE SHAFT SC10751	1
121	POSITION RING SC10700	1

Part #	Description	Qty.
122	HEX NUT M6*P1.0 OR92235	2
123	HEX SOC HD SET SCREW M6*P1.0*10L SC8453	3
124	SPRING ϕ 0.4* ϕ 4.8*10.5L,7 SC10703	2
125	BALL ϕ 5 SC10704	2
126	HEX HEAD SCREW M6*P1.0*30L SC80455	1
130	HEX SOC HD SET SCREW M6*P1.0-10L SC80453	1
131	M4*P0.7-10L mm SCR HEX SOC BUT HD M4*P0.7*10L SC80459	2
132	HEX SOC HD SET SCREW M5*P0.8-25L SC80460	1
133	SCR HEX SOC BUT HD M6*P1.0*15L SC80458	4
135	FENCE BRACKET SC10911	1
136	KEY SC10912	1
137	HEX HEAD SCREW M6*P1.0-25L OR92191	1
138	HEX NUT M6*P1.0 OR90235	1
139	LOCKING BLOCK SC10705	1
140	FENCE SLIDE SC10913	1
141	FLAT WASHER ϕ 8.5x ϕ 18x2t SC82132	1
142S	KNOB ASSEMBLY	1
142	STOPPING ROD SC10710	1
143	KNOB SC10711	1
144	FLAT WASHER ϕ 5.4* ϕ 14*2.0t SC82131	1
145	SCR SEMS L/WASH M5*P0.8*12L SC80461	1
146	BRACKET SC10707	1
147	RING SC10708	1
148	CLAMP LEVER MALE SCREW M8 SC10712	1
149	FLAT WASHER ϕ 8.5x ϕ 18x2t SC82132	1
160S1	SPIRAL CUTTER HEAD ASSEMBLY SC10914	1ST
160	HEX SOC HD SET SCREW M4xP0.7x6mm	12
161	KNIFE PLATE	12
162	2 SIDES KNIFE	12
163	M5X9.6HEX LOULAR SOC COUNTERSUNK HD SCR	12
164	CUTTER HEAD	1
165	KEY4X4X145mm	2
166	WRENCH T25	1
167	ROUND NUT	2
180	E RING ETW8 SC85307	1
181	M6-P1.0*12 mm SCR HEX SOC BUT HD SC80729	2
182	BRACKET SC10915	1
183	SPRING SC10916	1
184S	GUARD ASSSEMBLY	1
184	GUARD SC10917	1
185	BUMPER SC10674	1
187	HOLE PLUG SC10672	1
188	WARNING LABEL SC76065	1
190	WORK JACKET SC71612	1
191	LINE CORD UL SJT 16AWG SC72070	1
192	UL LOCKING HY18-10-4P SC72062	1
193	KEY SWITCH SC72063	1
200	PUSH BLOCK SC10670	2
201	WRENCH 4mm*100L SC10684	1

Part #	Description	Qty.
202	WRENCH 3mm OR90290	1
203	WRENCH 5mm OR91728	1
204	OPEN END WRENCH 10-12mm OR74491	1
250S	STAND ASSEMBLY	1
250	STAND SC10918	4
251	LEVELING PAD SC10919	4
252	LEFT PLATE SC10920	2
253	FRONT PLATE (R) SC10921	2
254	FRONT PLATE (M) SC10922	2
254A	PLATE SC10922	2
255	CARRIAGE BOLT M6*P1.0*15L SC80462	32
256	FRONT PLATE (L) SC10924	2
257	NUT HEX FLANGED M6*P1.0 SC82133	32
258	SPRING WASHER M8 OR90248	4
259	SCR HEX SOC BUT HD M8*P1.25-20L SC80733	4
300s	INDUCTION MOTOR ASSEMBLY SC10390	1
300	M4*8 PAN HD SCR OR90346	4
301	M5X140 HEX HD SCR SC80350	4
302	M5 LOCK WASHER OR74406	4
303	M5 FLAT WASHER OR90461	4
304	FAN COVER SC10926	1
305	Z RING SC10927	1
306	FAN SC10928	1
307	MOTOR HOUSING END CAP SC10929	1
308	<6201> BEARING SC83013	1
309	ARMATURY ASSEMBLY SC10930	1
310	MOTOR HOUSING SC10931	1
311	FIELD ASSEMBLY SC10932	1
312	§ 40 CIRCLIPS FOR HOLES SC80351	1
313	WAVE WASHER SC80352	1
314	<6203> BEARING OR91733	1
315	PAN HEAD SCREW M4X12 SC80353	2
316	CABLE CLAMP SC10934	1
317	EXTERNAL TOOTH WASHER M4 SC80354	2
318	PAN HEAD SCREW M4X6 SC80355	1
319	RETAINING RING STW17 SC80356	1
320	FLAT WASHER Φ 5.4* Φ 14*2T SC82131	1
321	SCR HEX SOC BUT HD M5*16L SC80357	1
321A	CAP BOX UPPER SC10935	1
321B	RUNNNING CAPACITOR SC10936	1
321C	M4*10 PAN HD SCR OR91774	2
321D	CAP BOX BOTTOM SC10937	4
321E	MOTOR HOUSING FRONT COVER SC10938	4
322	CLOSE END WIRE CONNECTOR SC10939	2
/	CARTON	1
/	MANUAL COMBO	1
/	CARTON LABEL	2



STEEL CITY TOOL WORKS

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NOTES

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